

TL50 Contrast sensor

INSTRUCTION MANUAL

CONTROLS

OUT LED (yellow) The yellow LED indicates the output status. READY LED (green) During functioning, the green LED permanently ON indicates a normal operating condition; fast blinking indicates an output overload condition.

DELAY LED (orange)

The orange LED ON indicates the timing function activation on the digital output.

MARK PUSH-BUTTON T

The mark detection procedure is activated by pressing MARK To push-button. BKGD PUSH-BUTTON

The background detection procedure is activated by

pressing BKGD - push-button. See the "SETTING" paragraph for setup procedure

indications.

INSTALLATION

The sensor can be positioned using threaded M5 holes with 6mm max. depth. Do not apply excessive torque when adjusting (max 2.2 Nm).

The operating distance is measured starting from the lens front face. The reading direction can be changed inverting the cap and lens. Mark detection on a reflective surface is improved adjusting the beam direction to 5° ... 20° from surface axis.









TECHNICAL DATA

| Power supply: | 1030 Vdc limit values |
|----------------------------|---|
| Ripple: | 2 Vpp max. |
| Current consumption | 50 m∆ max @ 24Vcc |
| (output current excluded): | 30 mz max. @ 24700 |
| Output: | 1 PNP output |
| | 1 NPN output |
| Output current: | 100 mA max. |
| Output saturation voltage: | ≤ 2 V |
| Response time: | 33 μs |
| Switching frequency: | 15 kHz |
| Delay: | 0 / 20 ms selectable |
| | (default configuration without delay) |
| Dark/light selection | automatic |
| Indicators: | OUT LED (yellow) / READY LED (green)/DELAY LED (orange) |
| Push-buttons: | MARK 🌒, BKGD 🌷 |
| DARK/LIGHT selection: | Automatic (default configuration LIGHT mode) |
| Operating temperature: | -10 55 °C |
| Storage temperature: | -20 70 °C |
| Insulating strength: | 500 Vac 1 min., between electronics and housing |
| Insulating resistance: | >20 MΩ 500 Vdc, between electronics and housing |
| Operating distance: | 9 mm |
| Depth of field: | ± 3 mm |
| Minimum spot dimension: | 1.5x5 mm @ 9 mm |
| Emission type: | Blue (465 nm) / Green (520 nm) / Red (630 nm) |
| | with automatic selection |
| Ambient light rejection: | According to EN 60947-5-2 |
| Vibrations: | 0.5 mm amplitude, 10 55 Hz frequency, for each axis (EN60068-2-6) |
| Shock resistance: | 11 ms (30 G) 6 shock for each axis (EN60068-2-27) |
| Housing material: | ABS |
| Lens material: | PMMA |
| Mechanical protection: | IP67 |
| Connections: | M12 4-pole connector |
| Weight: | 90 g. max. |

SETTING

DETECTION (MARK-BACKGROUND)

- Position mark in front of the sensor light spot and press MARK T push-button until the READY LED (areen) turns OFF.

The sensor detects the mark alternating the red, green and blue emissions.

Avoid mark movements during this phase.

- Position the background in front of the sensor light spot and press BKGD - push-button; the sensor detects the mark alternating the red, green and blue emissions. Avoid background movements during this nhase

The DARK/LIGHT operating mode is automatically selected by the sensor.

Dark mark - light background = dark mode; light mark - dark background = light mode.

If the READY LED (green) is permanently ON, the detection is successful.

If the LED blinks slowly, the detection has failed due

to insufficient contrast. The sensor returns to the previous setting by pressing one of the two push-

buttons.

DELAY SETTING

The DELAY extends to 20ms the minimum duration of the active output allowing the slower interfacing systems to detect shorter pulses. The active delay is signalled by the corresponding orange LED ON.



Delay activation

Delay deactivation

Press MARK Te BKGD Scontemporaneously for 2 sec. until the DELAY LED turns ON.

2 sec. until the DELAY LED turns OFF.

Press MARK T e BKGD S contemporaneously for

2 se

OUTPUT OVERLOAD

The digital output overload is signalled by the rapid blinking of the READY LED



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